

# FOLDING DOOR ASSEMBLY MANUAL

FZ – SF65

Auto Body Shop Only Lower Rail  
(Non-Thermal Break Type)

1Way Type



# 1-Way Type Folding Door

---

This is 1-way type door that opens to one side.  
One side is side gasket and the other side finish frame  
Please refer to the pictures below.



# Folding Door Assembly Parts



① Hand Drill Machine  
(Not included in our package)



② 16mm Screw



③ P-Type Bolt (8\*16)  
(Apply Upper Bracket)



④ Upper Track



⑤ Upper Track Cover



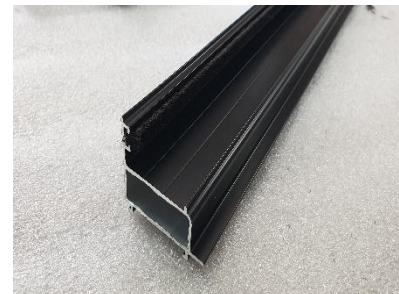
⑥ Lower Track



⑦ Lower Track Cover



⑧ Vertical Frame



⑨ Vertical Finish Frame



⑩ Door Glazing Bead



⑪ Frame Bracket  
(Upper, Lower Equal)

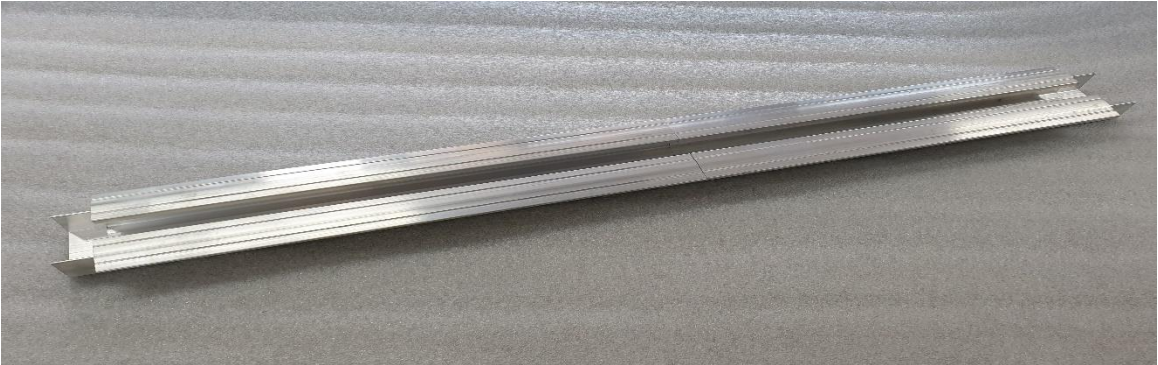


⑫ Side Gasket



# Assembly Instructions

FZ – SF65 auto body shop only lower rail, upper rails, vertical frames shall be installed separately.



- ① The lower track and lower track cover must be installed first at the site.

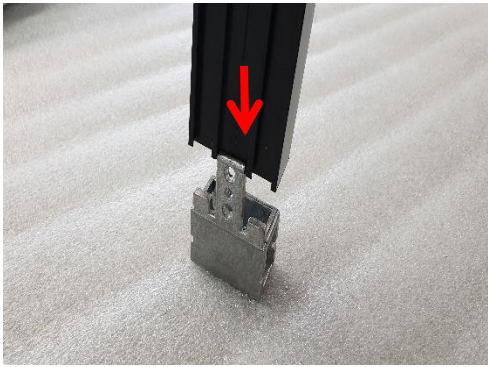
※ Caution

When installing the lower track and the lower track cover, check the floor level and adjust it horizontally.

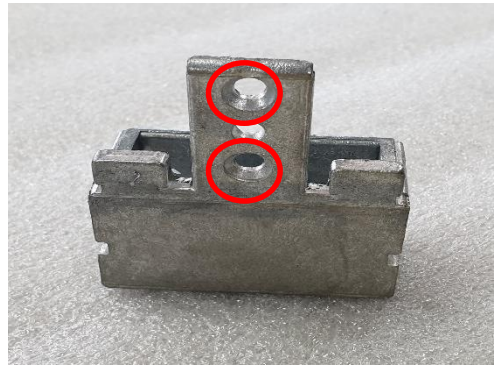


- ② A 30mm space on both sides of the auto body shop only lower rail is the space for the lower track bracket.

# Assembly Instructions



- ③ Assemble the vertical frame to the upper track bracket.  
(※ Insert the upper track bracket and the vertical frame so that there is no gap.)



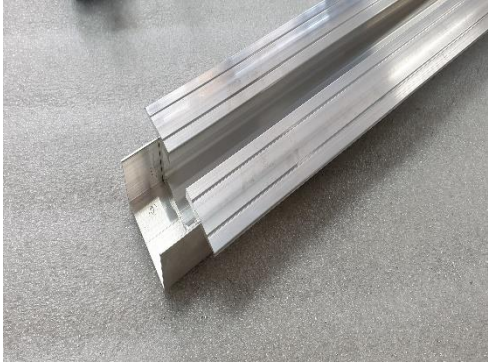
- ④ Fasten the 16mm screws to the 2 holes on the back of the bracket.



Example of correct assembly.

# Assembly Instructions

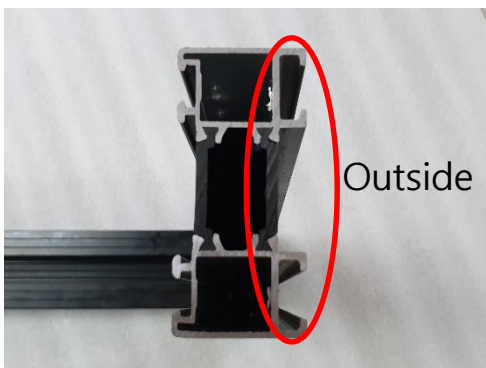
---



- ⑤ Assemble vertical frame and the lower track bracket to both sides of the auto body shop only lower rail.



Example of correct assembly.



The vertical frame shape is different from the left and right  
It should be as shown in the photo.



# Assembly Instructions



- ⑥ Fasten the upper frame bracket onto the upper track cover as shown.



- ⑦ Fasten the upper frame bracket with two p-type bolts.

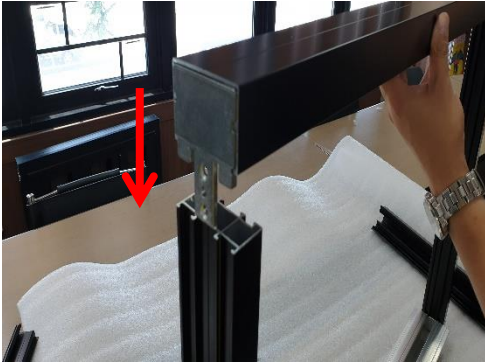


- (※ Caution : The bottom upper track cover may protrude if the p-type bolt is fastened too tightly.)



Example of correct assembly. (upper track cover + bracket)

# Assembly Instructions



- ⑧ Assemble the upper track cover and upper track bracket to the vertical frame.  
(※ Insert the upper track bracket and the vertical frame so that there is no gap.)



- ⑨ Fasten the 16mm screws to the 2 holes on the back of the bracket.



Example of correct assembly.



# Assembly Instructions



- ⑩ Assemble the upper track from the part where the hinge is fastened to the door as shown.

※ CAUTION ※

In order to prevent the upper track from disengaging with the upper track cover, Screws must be used to fasten members together.



- ⑪ Remove the opposite lower track of the part where the hinge is secured to the door as shown.

# Assembly Instructions



- ⑫ When assembling the door to the frame the rollers should be installed as shown in the picture.



- ⑬ Place the lower and upper rollers on the track covers respectively, as shown the picture.



- ⑭ Push rollers as indicated.



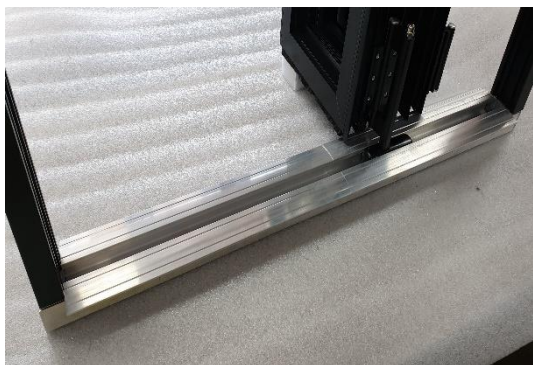
# Assembly Instructions



- ⑮ Assemble the remaining lower and upper tracks as shown on each cover.

※ CAUTION ※

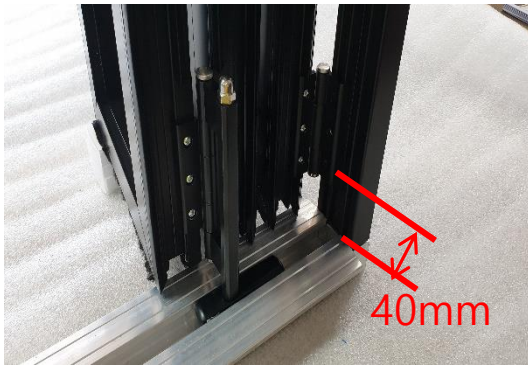
Secure the upper track as it may fall off the upper track cover.



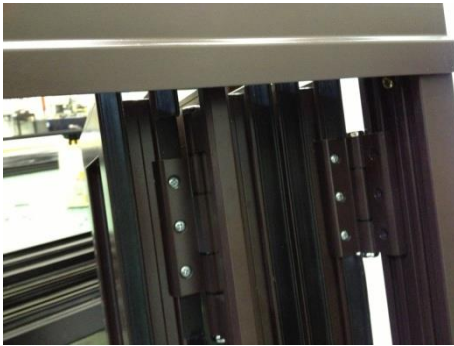
Example of correct assembly.



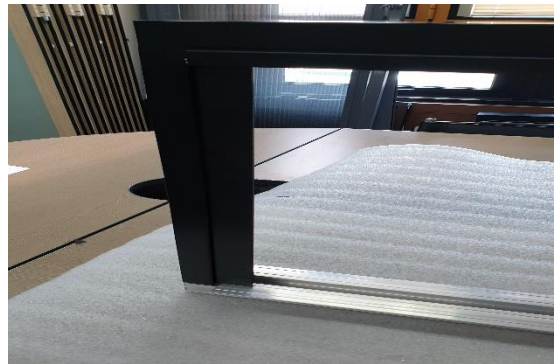
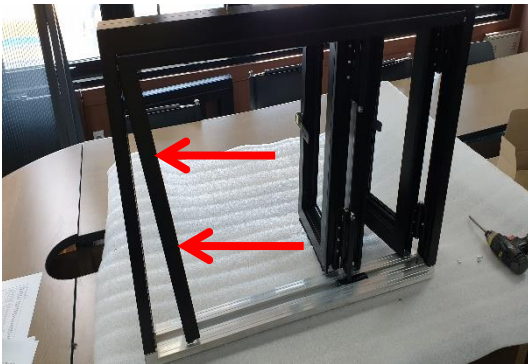
# Assembly Instructions



16. Keep the lower hinge and the bottom track top with a 40mm gap and fasten the hinge with screws.

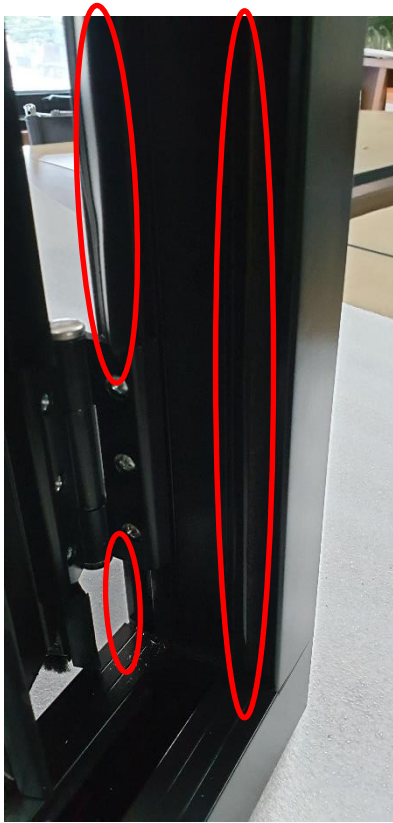


※ Fasten the upper hinge with screw as shown



17. Assemble the vertical finish frame to the vertical frame on the other side as shown and fasten it with screws.

# Assembly Instructions



18. The hinge-sides vertical frame is covered with a gasket as shown



Gasket installation



Incorrect configuration



correct configuration