

GRAND VIEW WINDOW WALL  
FOR  
STANDARD SHOP DRAWING

ISSUED DATE : 2019 – 02 – 22



DRAWING LIST

[illegible]

PROJECT TITLE

GRAND VIEW

**DISTRIBUTOR**

 **GRANDVIEW**  
EAS Corp.

#570-999 WEST BROADWAY  
VANCOUVER, BC V5Z 1K5  
Tel: (604) 670-8828

**MANUFACTURER**

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NO	REVISIONS		

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CONSULTANT

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APPROVED BY \_\_\_\_\_

NAME OF DRAWING

DRAWING LIST

## DRAWING LIST

SCALE A1 SIZE 1 / NONE	SCALE A3 SIZE 1 / NONE
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DATE	2019 - 02 - 22
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DRAWING NO.

ML-01

DIES LIST

PROJECT TITLE

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DIES LIST-1

SCALE A1 SIZE	SCALE A3 SIZE
1 / NONE	1 / NONE

DATE 2019 - 02 - 22

DRAWING NO.

ML-02

* TYPICAL PART				* TYPICAL PART				* TYPICAL PART											
SHAPE NAME	MALE MULLION-1	SHAPE NO	CW-EXPC005	SHAPE NAME	FEMALE MULLION-1	SHAPE NO	CW-EXPC007	SHAPE NAME	TRANSOM(HEAD)	SHAPE NO	CW-EXPC009	SHAPE NAME	TRANSOM(TYP)-1	SHAPE NO	CW-EXPC042	SHAPE NAME	TRANSOM(TYP)-2	SHAPE NO	CW-EXPC043
FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT		
ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5		
SHAPE NAME	DEFLECTION HEAD-1	SHAPE NO	CW-EXPC013	SHAPE NAME	DEFLECTION HEAD SLEEVE	SHAPE NO	CW-EXPC014	SHAPE NAME	DEFLECTION HEAD-2	SHAPE NO	CW-EXPC015	SHAPE NAME	SIDE MULLION-1	SHAPE NO	CW-EXPC039	SHAPE NAME	SIDE MULLION-2	SHAPE NO	CW-EXPC040
FINISH	PVDF-2COAT			FINISH	MILL FINISH			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT		
ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5		
SHAPE NAME	SIDE MULLION-3	SHAPE NO	CW-EXPC041	SHAPE NAME	SUB FRAME	SHAPE NO	CW-EXPC022	SHAPE NAME	GLAZING CHANNEL-2	SHAPE NO	CW-EXPC024	SHAPE NAME	GLAZING BEAD	SHAPE NO	CW-EXPC025	SHAPE NAME	VENT FRAME	SHAPE NO	CW-EXPC044
FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT		
ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5		
SHAPE NAME	VENT	SHAPE NO	CW-EXPC027	SHAPE NAME	T-SECTION	SHAPE NO	CW-EXPC028	SHAPE NAME	SERRATION WASHER	SHAPE NO	CW-EXPC030	SHAPE NAME	ANGLE (18*18)	SHAPE NO	CW-EXPC031	SHAPE NAME	GLASS SETTING BLOCK	SHAPE NO	CW-EXPC032
FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	PVDF-2COAT			FINISH	MILL FINISH		
ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5			ALLOY&TEMP	A6063-T5		
* PAIR GLASS (24mm)																			

DIES LIST
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												* AL. SHEET FIXED																			
SHAPE NAME		CORNER POST-1		SHAPE NO		CW-EXPC034		SHAPE NAME		CORNER POST-2		SHAPE NO		CW-EXPC035		SHAPE NAME		DOOR MOLDING-2		SHAPE NO		CW-EXPC038		SHAPE NAME		ANGLE		SHAPE NO		#2134	
FINISH		PVDF-2COAT						FINISH		PVDF-2COAT						FINISH		PVDF-2COAT						FINISH		PVDF-2COAT		NAMSUN MOLD			
ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5					
SHAPE NAME		VENT,V/FRA ME CORNER BRACKET		SHAPE NO		CN-B-002		SHAPE NAME		DOOR FRAME		SHAPE NO		PSDP-105		SHAPE NAME		DOOR FRAME-3		SHAPE NO		PSDP-401		SHAPE NAME		DOOR GLAZING BEAD		SHAPE NO		PSDP-G24	
FINISH		MILL FINISH		NAMSUN MOLD				FINISH		PVDF-2COAT						FINISH		PVDF-2COAT		NAMSUN MOLD				FINISH		PVDF-2COAT		NAMSUN MOLD			
ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5						ALLOY&TEMP		A6063-T5					
* PVC DIES																															
SHAPE NAME		GLAZING BEAD		SHAPE NO		NSP-EGB42																									

GRAND VIEW

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DIES LIST-2

SCALE A1 SIZE	SCALE A3 SIZE
1 / NONE	1 / NONE

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ML-03

# MATERIAL LIST

NO.	DESCRIPTION	FIGURE	MATERIAL	REMARK
1	WEATHER GASKET		EPDM SHORE A 65 ±5 DURO	FEMALE MULLION
2	GLAZING WEDGE GASKET		EPDM + EPDM Foam sponge SHORE A 50 ±5 DURO	VISION GLASS(EXTERIOR)
3	GLAZING WEDGE GASKET		EPDM SHORE A 65 ±5 DURO	SPANDREL GLASS
4	WEATHER GASKET		EPDM + EPDM Foam sponge SHORE A 50 ±5 DURO	DEFLECTION HEAD (EXTERIOR, INTERIOR)
5	WEATHER GASKET		EPDM + EPDM Foam sponge SHORE A 50 ±5 DURO	VENT FRAME (INTERIOR, EXTERIOR) SIESMIC JAMB (INTERIOR, EXTERIOR)
6	WEATHER STRIP		EPDM SHORE A 65 ±5 DURO	VENT DOOR MOLDING
7	GLAZING WEDGE GASKET		EPDM SHORE A 65 ±5 DURO	DOOR GLAZING BEAD (THK24 LOW-E GLASS)
8	WEATHER GASKET		EPDM SHORE A 65 ±5 DURO	DOOR FRAME (EXTERIOR)
9	WEATHER GASKET		EPDM + EPDM Foam sponge SHORE A 50 ±5 DURO	DOOR FRAME (INTERIOR)
10	THERMAL BREAK (40mm)		POLYAMID BLACK	MALE MULLION, FEMALE MULLION SIDE MULLION, DEFLECTION HEAD
11	THERMAL BREAK (22mm)		POLYAMID BLACK	VENT FRAME
12	THERMAL BREAK		POLYAMID BLACK	VENT
13	THERMAL BREAK (30mm)		POLYAMID BLACK	DOOR FRAME
14	Ø4.5X20LG FLAT HEAD SCREW		STAINLESS 304	ASSEMBLY VENT ACCESSORY
15	Ø4.5X16LG PAN HEAD SCREW		STAINLESS 304	ASSEMBLY
16	Ø4.5X25LG PAN HEAD SCREW		STAINLESS 304	FIXED DOOR FRAME

NO.	DESCRIPTION	FIGURE	MATERIAL	REMARK
17	Ø4.5X41LG PAN HEAD SCREW		STAINLESS 304	FIXED VENT FRAME
18	Ø5.5 SELF SCREW		STAINLESS 304	FIXED T-SECTION & PIPE FIXED DEFLECTION HEAD-1& PIPE FIXED SIDE MULLION-2 & PIPE
19	SETTING BLOCK (7.5X9.5X100LG)		EPDM BLACK 85 ±5 DURO	THK.6 HEAT STRENGTH SINGLE GLASS
20	SETTING BLOCK (22X3X100LG)		EPDM BLACK 85 ±5 DURO	VISION GLASS SETTING BLOCK, FIXED ALUM. FLASHING SHEET
21	SETTING BLOCK (45X1X100LG)		EPDM BLACK 85 ±5 DURO	SHIM BLOCK (DEFLECTION HEAD, TRANSOM, SIDE MULLION)
22	SETTING BLOCK (45X3X100LG)		EPDM BLACK 85 ±5 DURO	SHIM BLOCK (DEFLECTION HEAD, TRANSOM, SIDE MULLION)
23	SETTING BLOCK (45X5X100LG)		EPDM BLACK 85 ±5 DURO	SHIM BLOCK (DEFLECTION HEAD, TRANSOM, SIDE MULLION)
24	SILICONE SEALANT ON BACK-UP ROD SPONGE			WEATHER SEALANT
25	STRUCTURAL SEALANT W/NORTON TAPE		SEALANT (SILICONE) NORTON TAPE	6T:VISION GLASS 4T:SPANDRAL GLASS
26	BUTYL TAPE			CORNER POST
27	FOIL FACED SELF ADHERED MEMBRANE			PIPE (SLAB EDGE)
28	THK 1.2t EGI BACK PANEL		1.2t EGI PANEL ROCKWOOL R14 (4" THICK)	BACK-PANEL
29				
30				
31				

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EAS Corp.

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MATERIAL LIST

SCALE A1 SIZE

1 / NONE

SCALE A3 SIZE

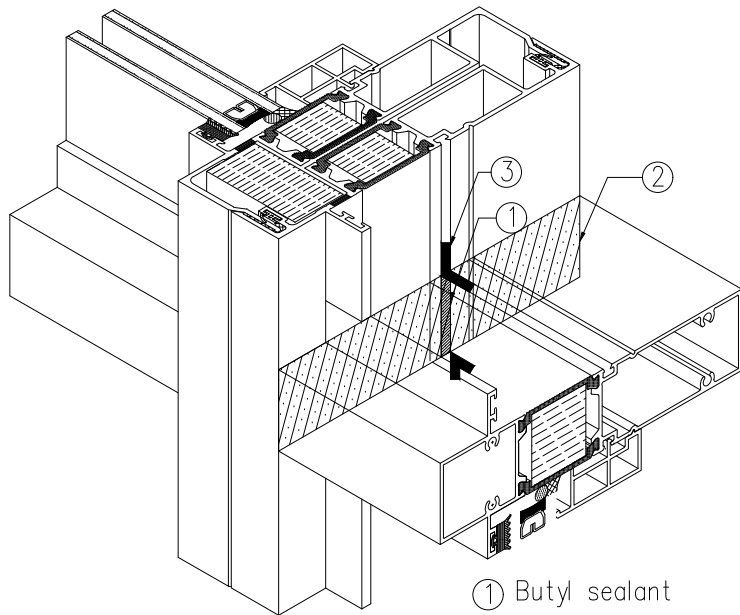
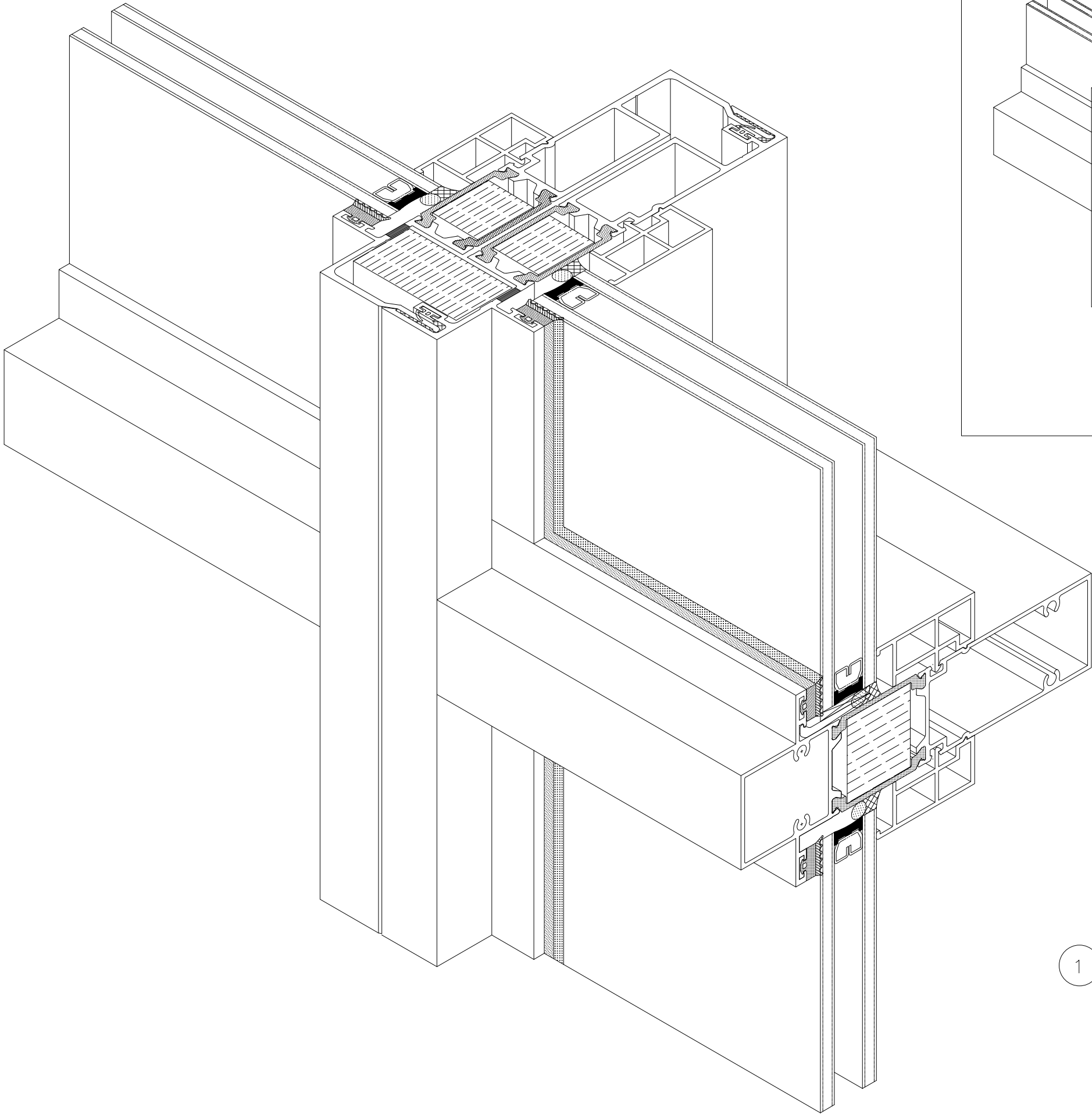
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DATE

2019 - 02 - 22

DRAWING NO.

ML-04



- ① Butyl sealant  
② Butyl tape  
③ silicone seal (12mm)

Mechanical joint (hor-to-vert)

1 ISOMETRIC VIEW

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ISOMETRIC VIEW

SCALE A1 SIZE

1 / NONE

SCALE A3 SIZE

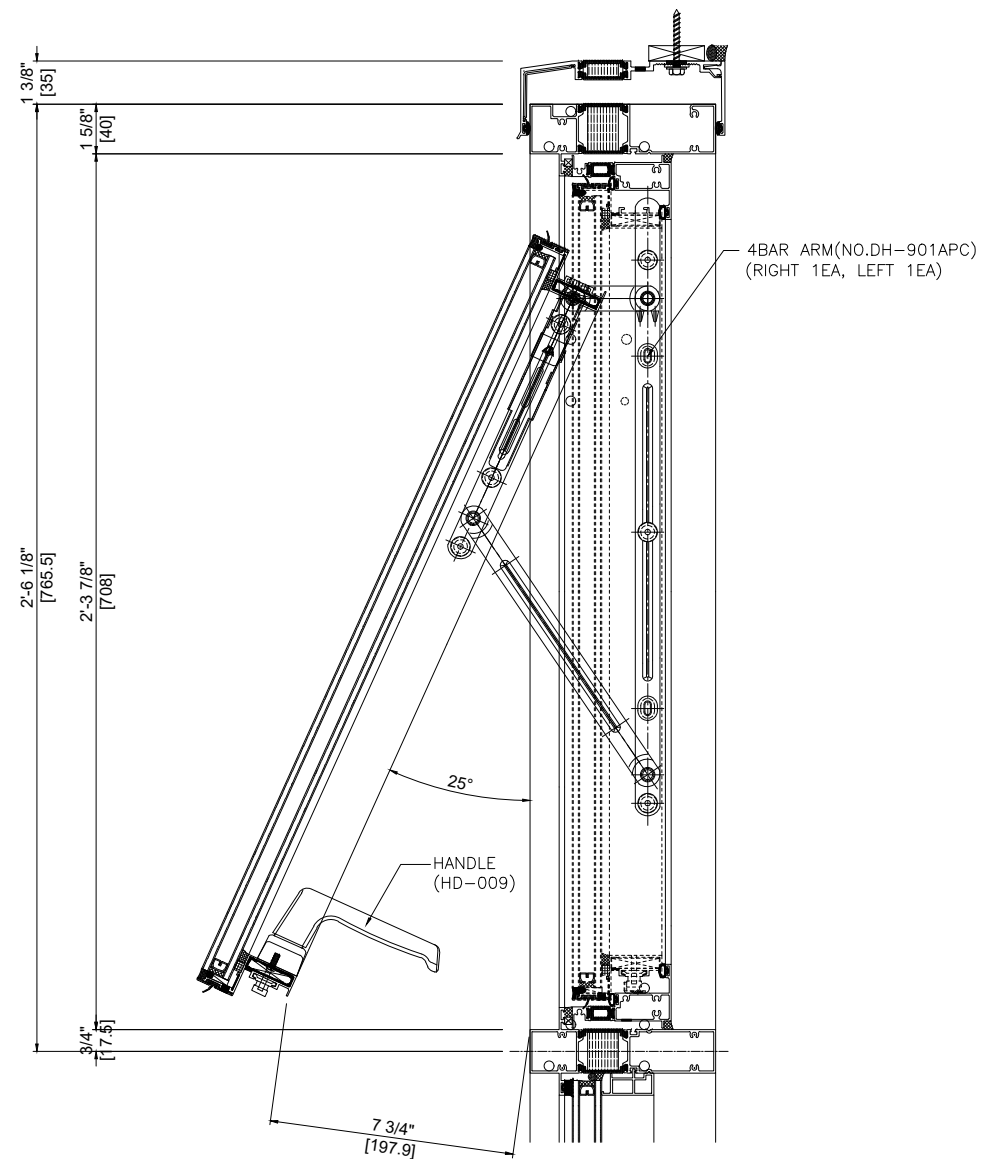
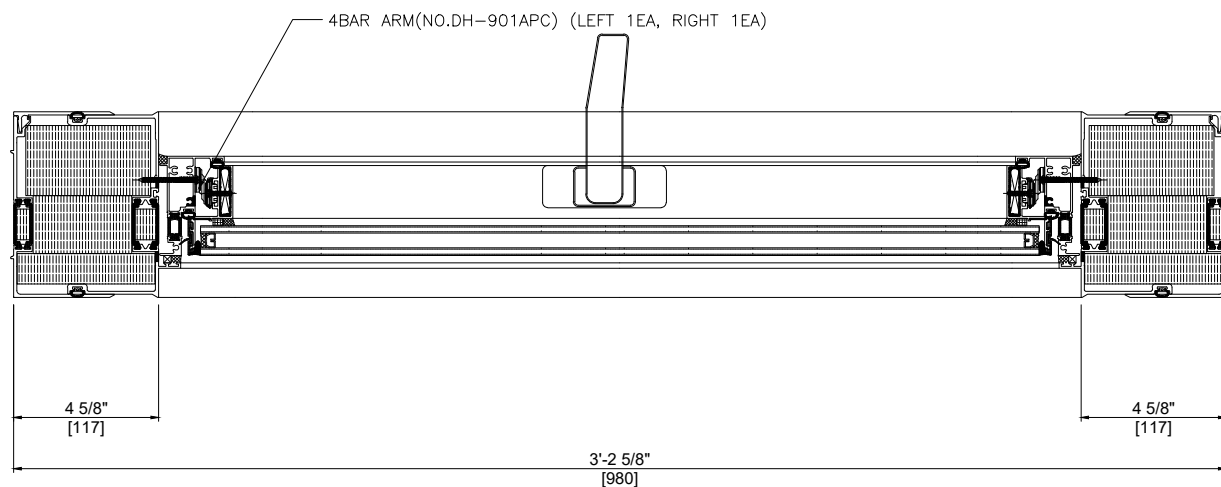
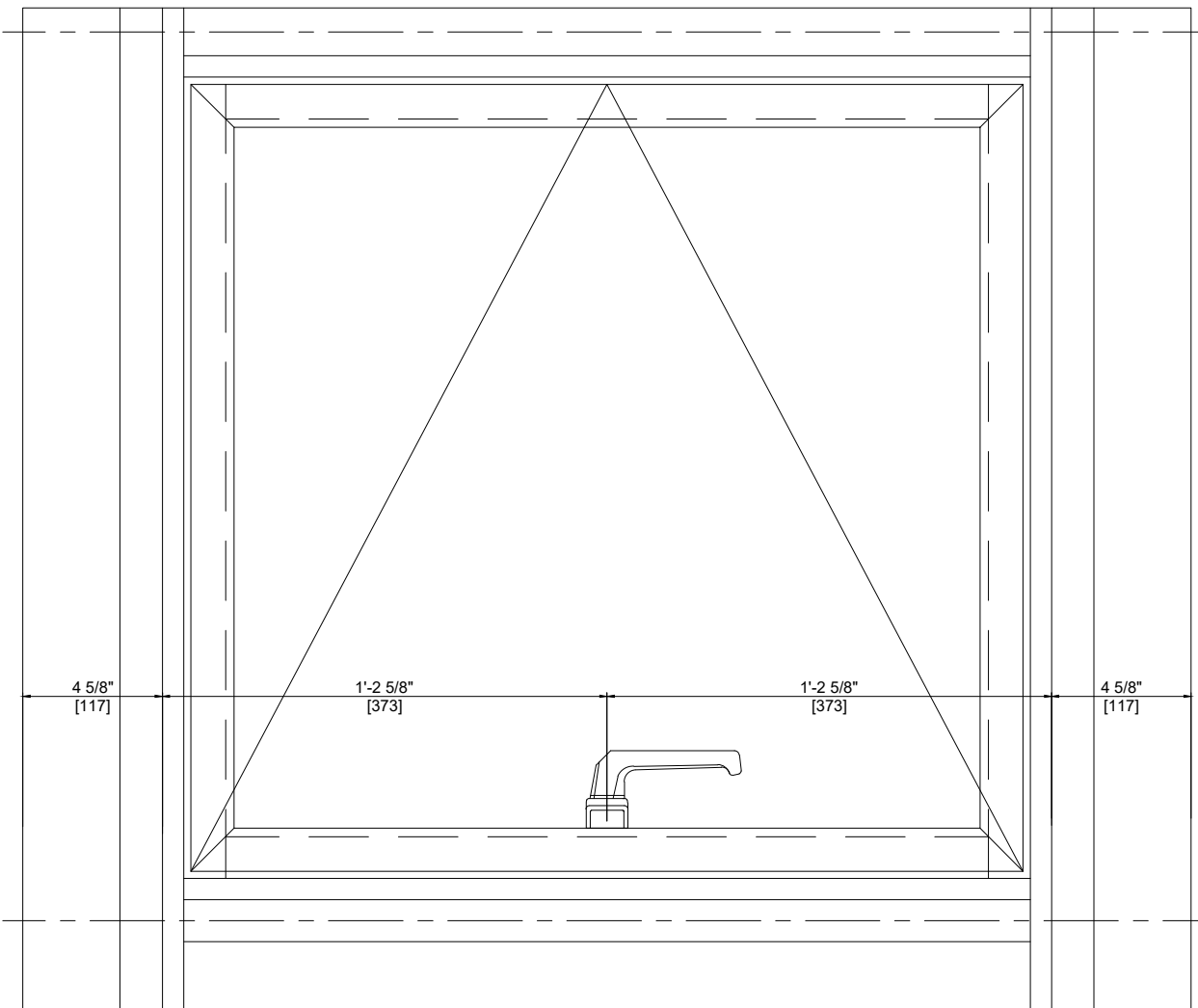
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DATE

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MI-01




1 PROJECT VENT HARD WARE

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PROJECT VENT  
HARD WARE

SCALE A1 SIZE	SCALE A3 SIZE
1 / 3	1 / 6

DATE

2019 - 02 - 22

DRAWING NO.

MH-01

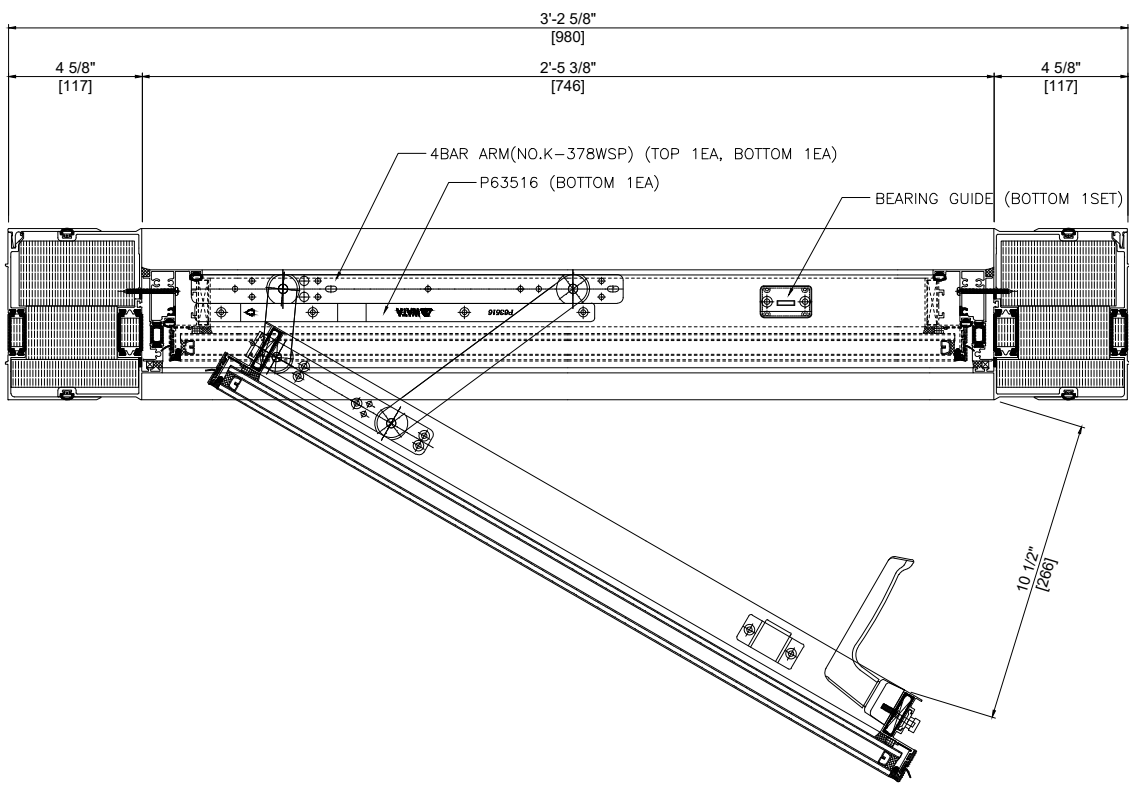
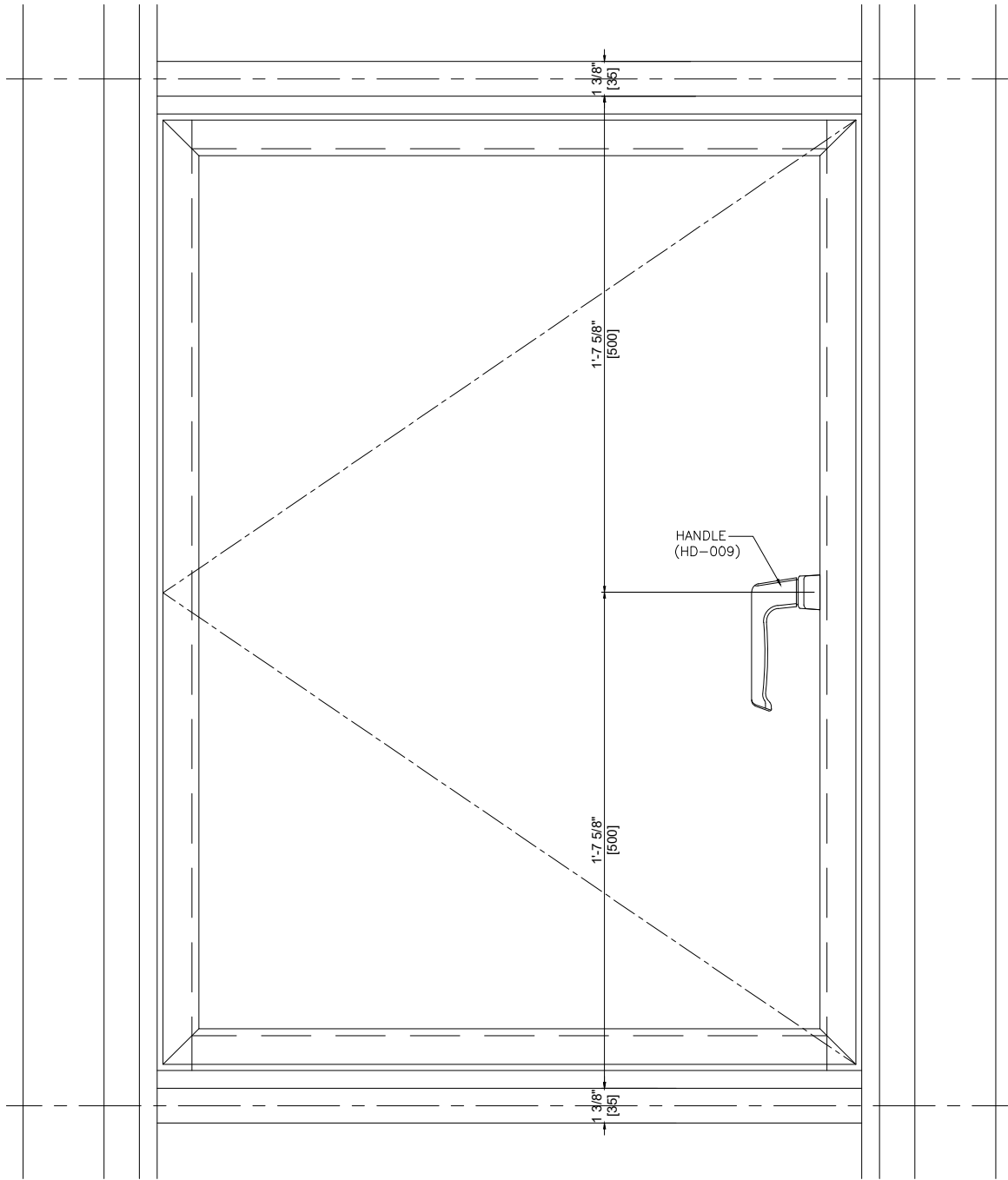
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## CASEMENT VENT HARD WARE



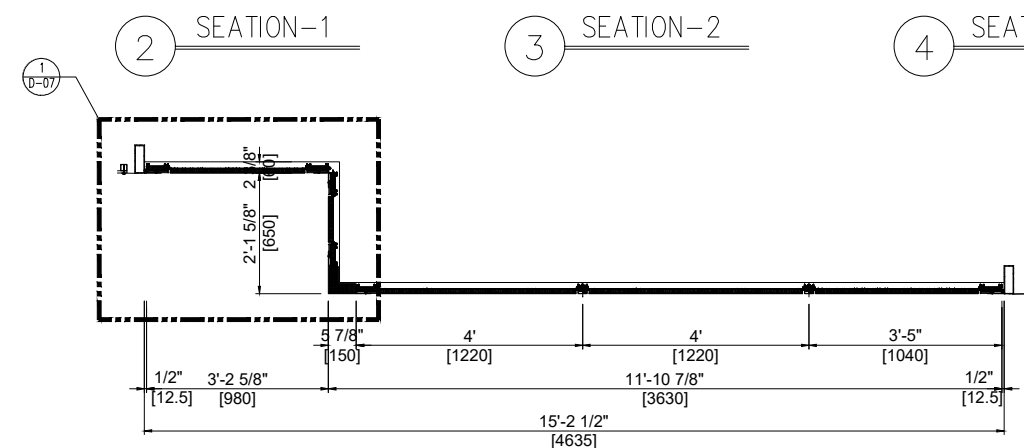
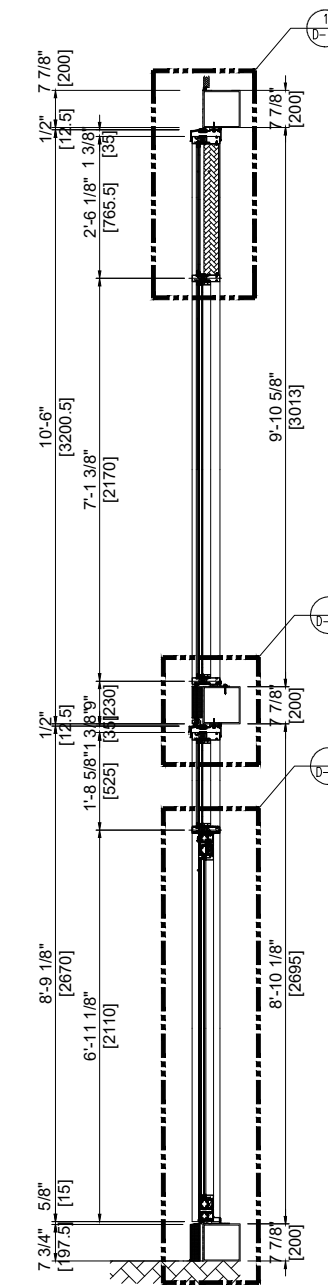
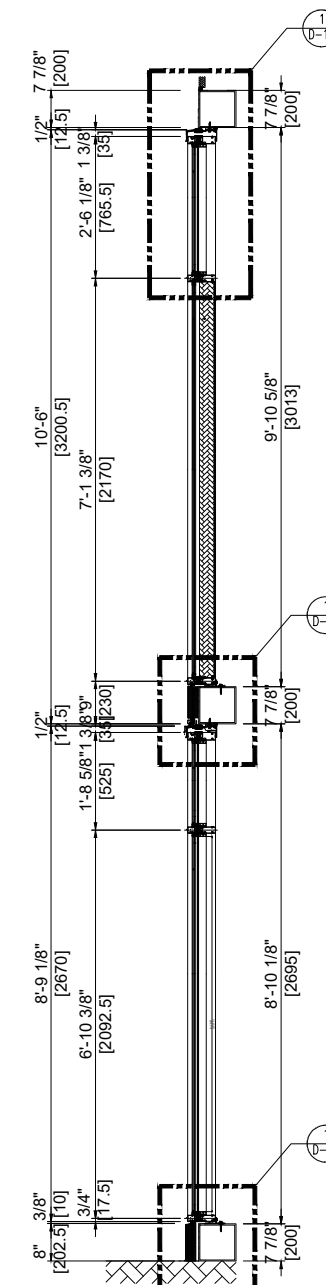
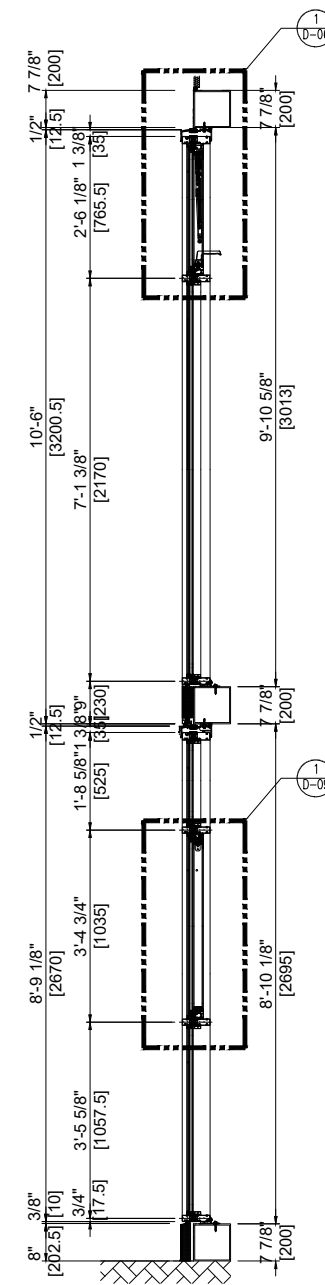
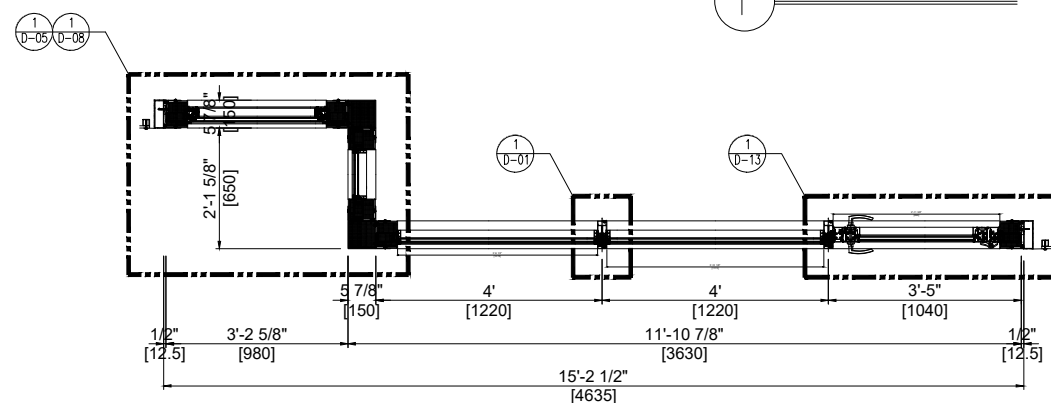
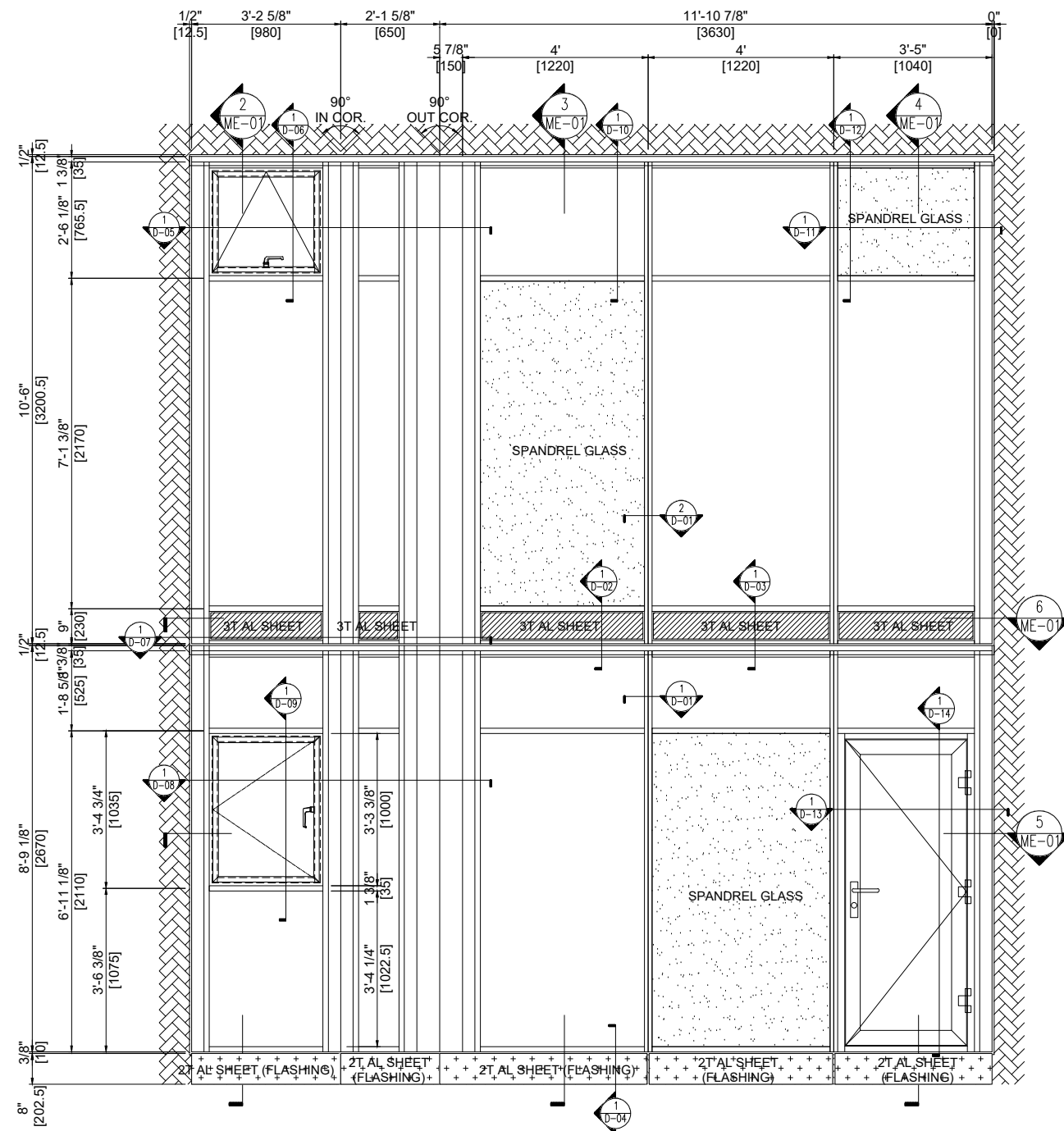
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SCALE A1 SIZE	SCALE A3 SIZE
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MH-02





PROJECT TITLE
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SCALE A1 SIZE

1 / 20

SCALE A3 SIZE

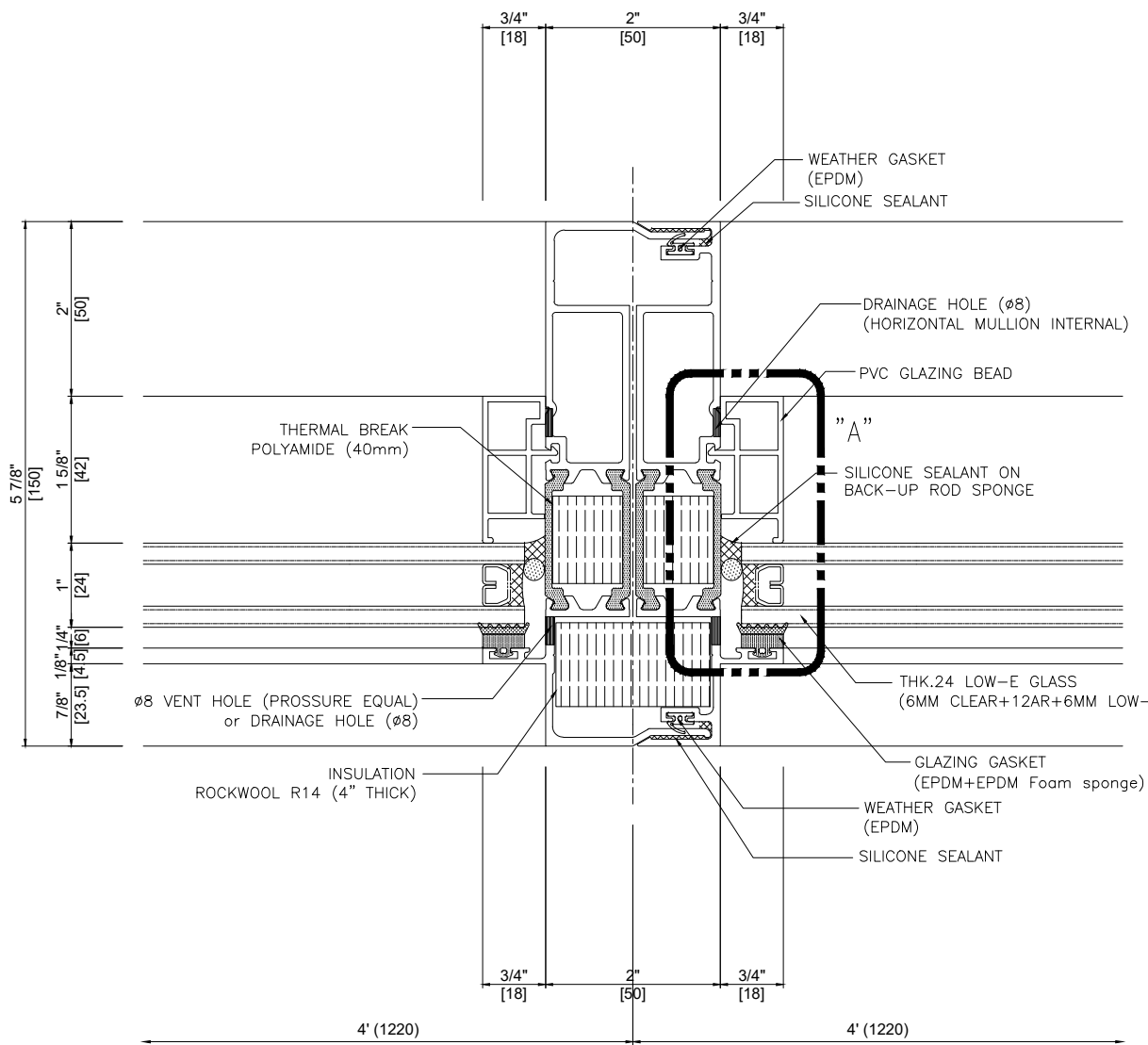
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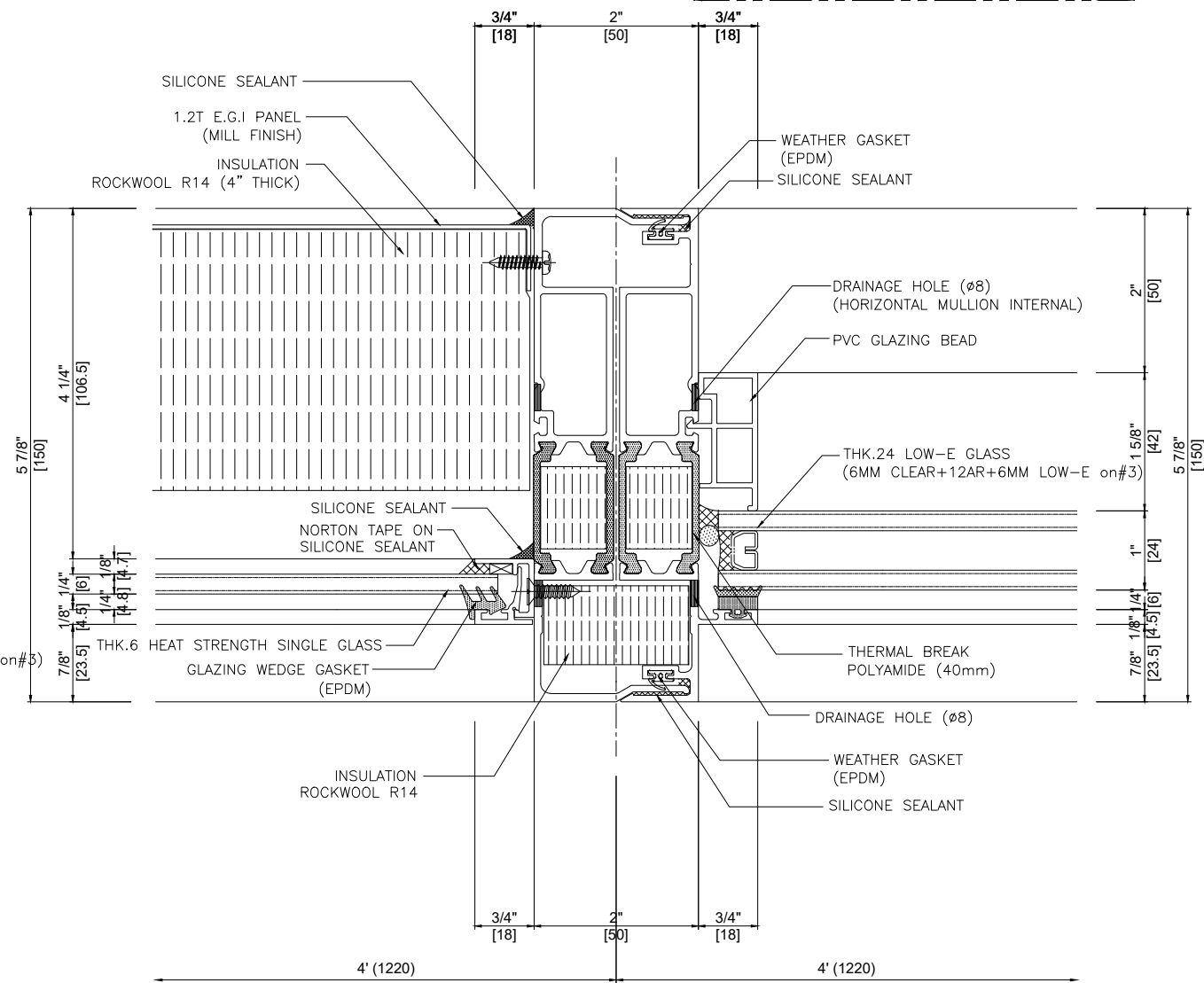
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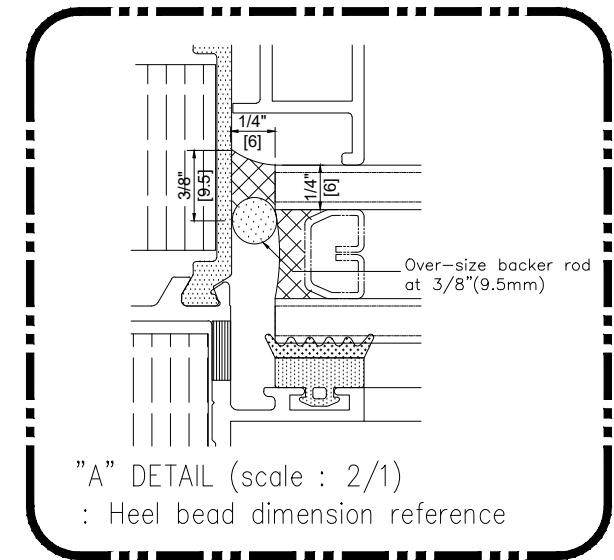
ME-01



1 HORIZONTAL SECTION



2 HORIZONTAL SECTION




"A" DETAIL (scale : 2/1)  
: Heel bead dimension reference

PROJECT TITLE

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SECTION DETAIL

SCALE A1 SIZE	SCALE A3 SIZE
1 / 1	1 / 2

DATE

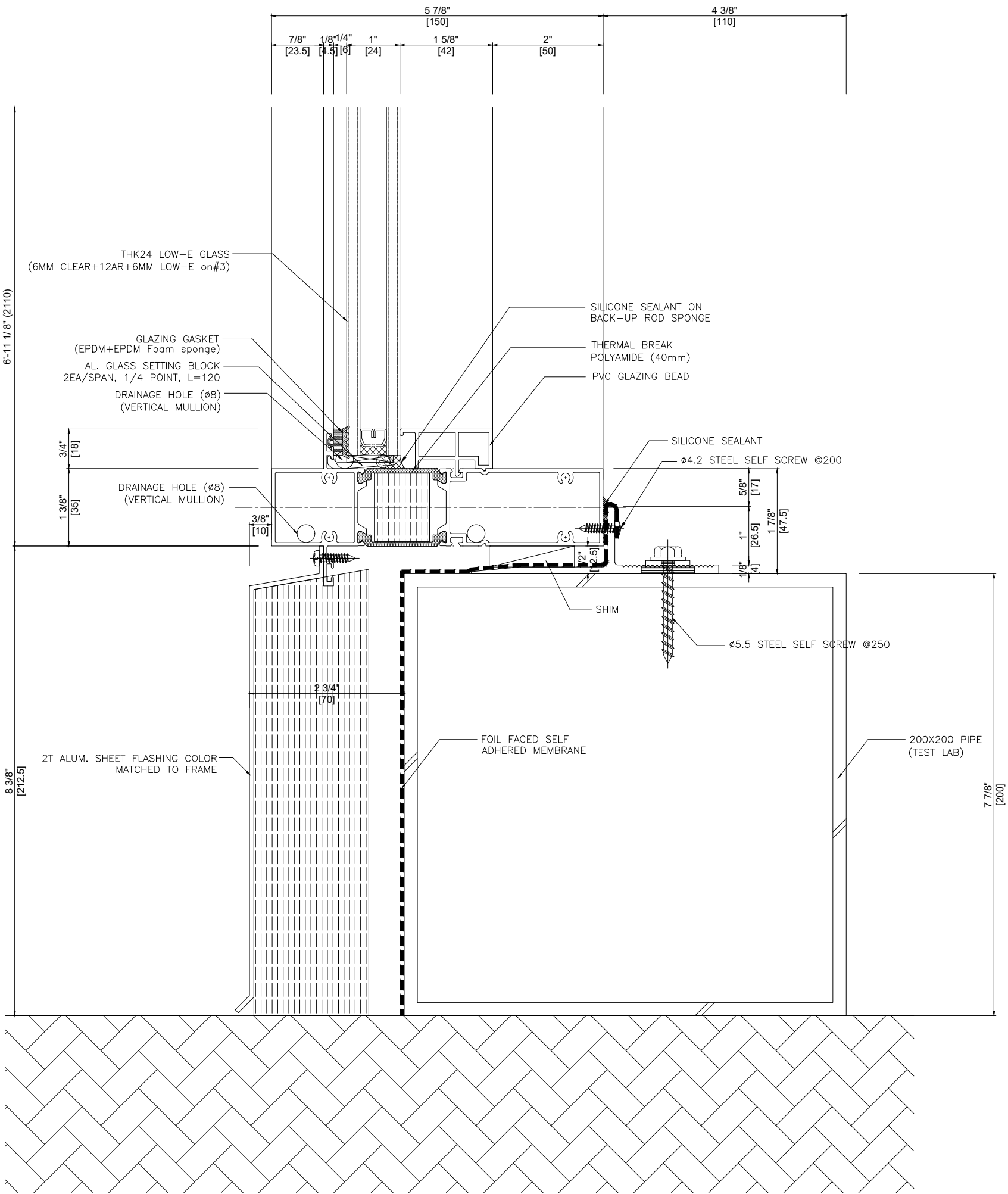
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MD-01







1 VERTICAL SECTION

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SECTION DETAIL

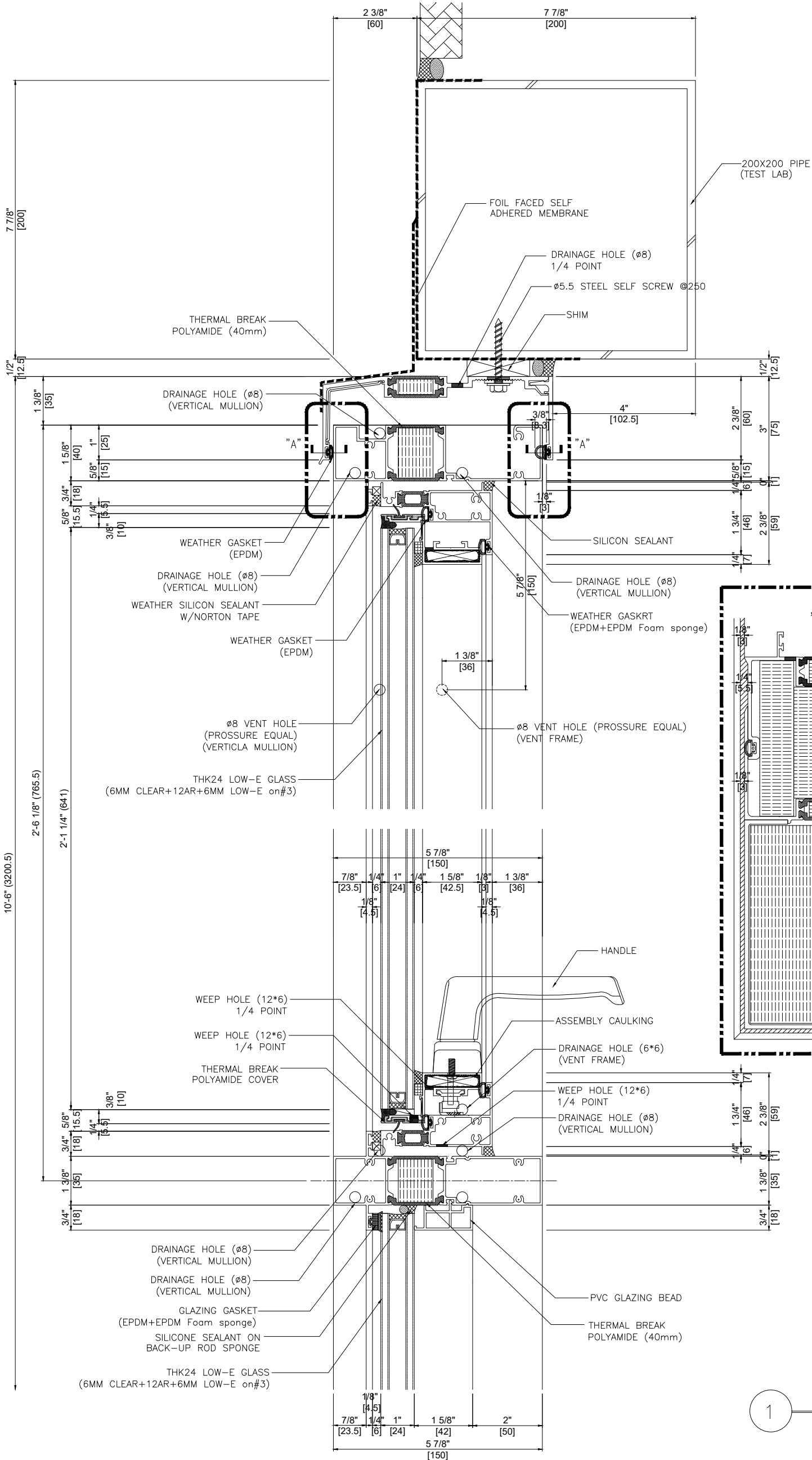
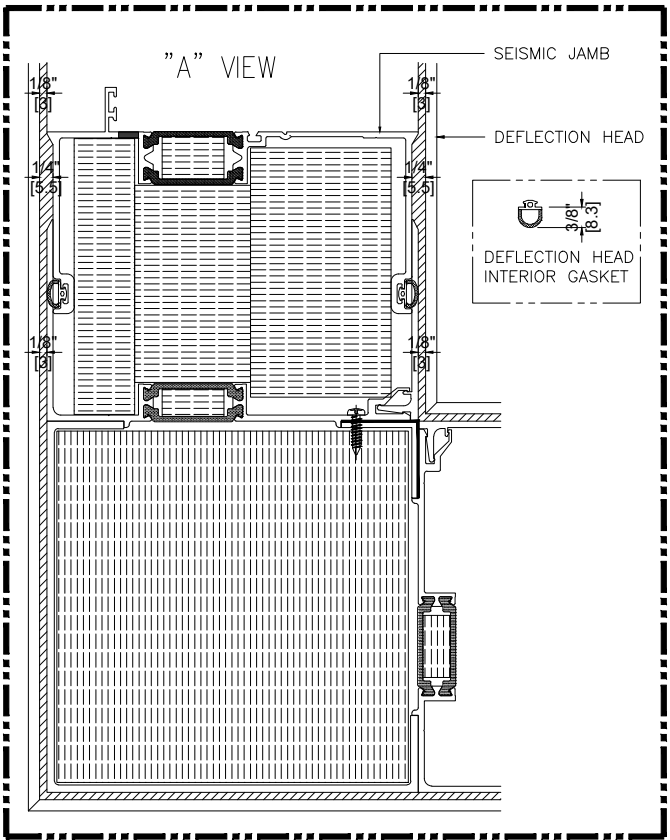
SCALE A1 SIZE 1 / 2 SCALE A3 SIZE 1 / 2

DATE 2019 - 02 - 22

DRAWING NO.

MD-04





1 VERTICAL SECTION

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SECTION DETAIL

SCALE A1 SIZE 1 / 1.5  
SCALE A3 SIZE 1 / 3

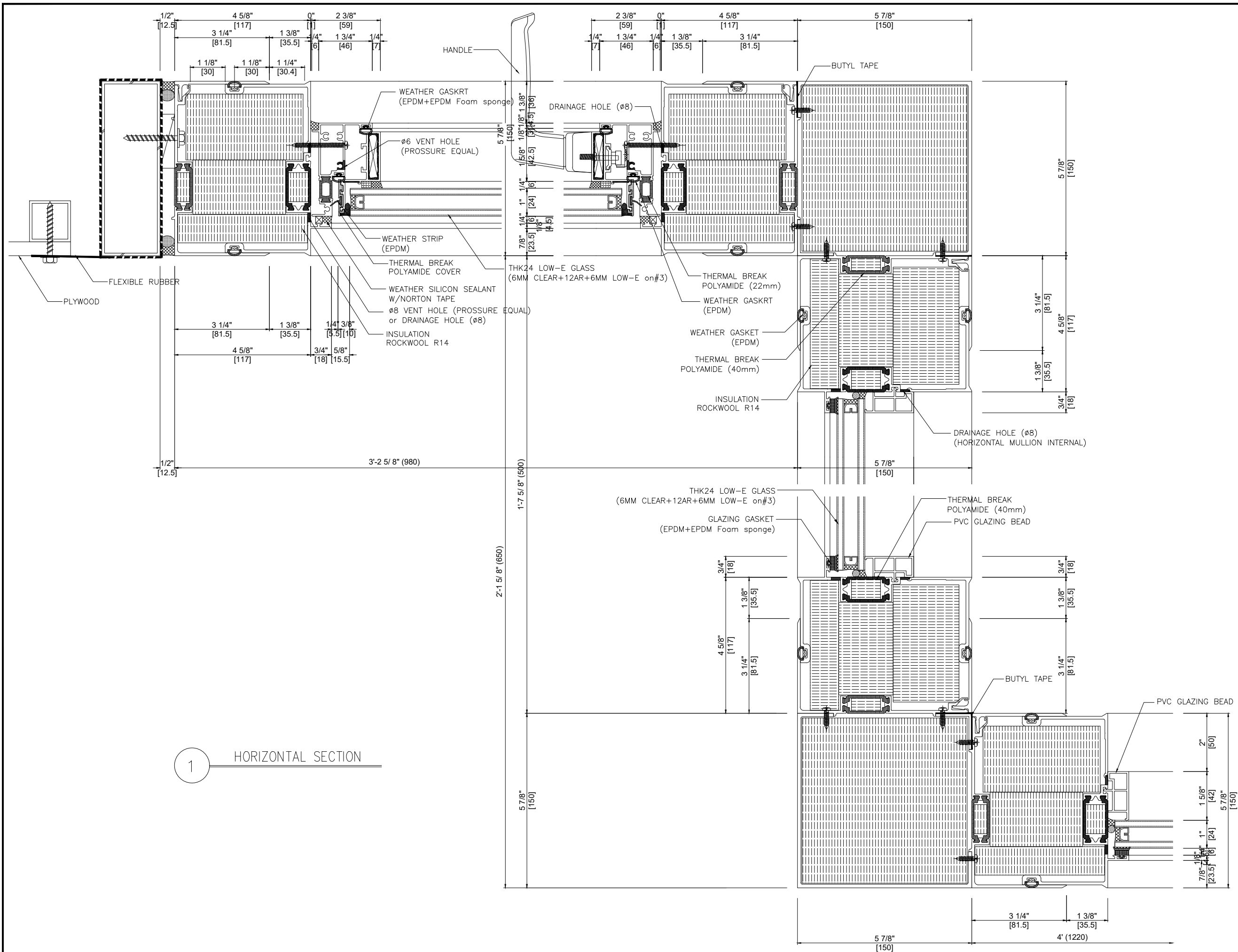
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MD-06








PROJECT TITLE

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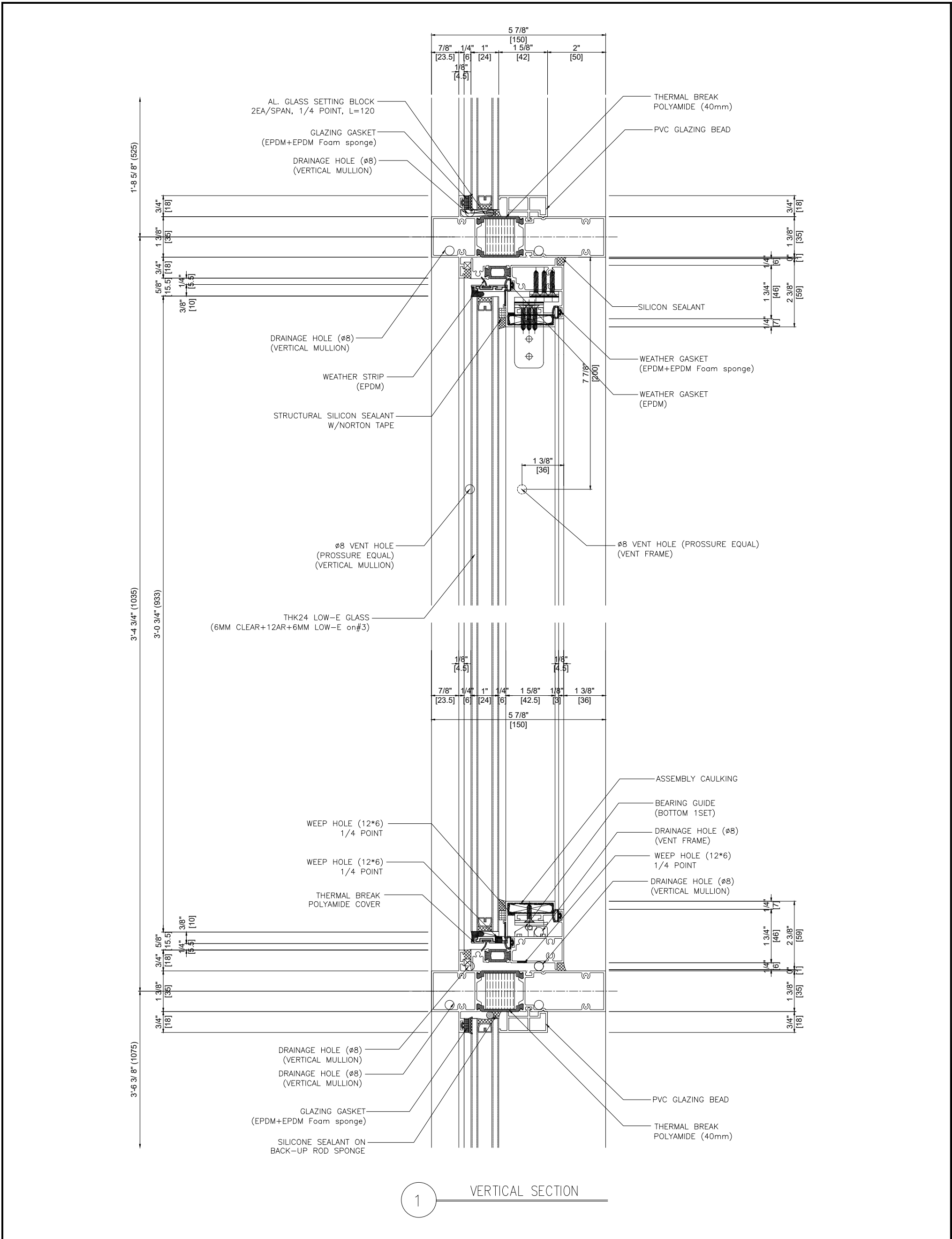
SCALE A1 SIZE	SCALE A3 SIZE
1 / 1.5	1 / 3

DATE

2019 - 02 - 22

DRAWING NO.

MD-08



1 VERTICAL SECTION

PROJECT TITLE		GRAND VIEW	
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NOTE			
KEY PLAN			
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ARCHITECT			
CONSULTANT			
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APPROVED BY			
NAME OF DRAWING			
SECTION DETAIL			
SCALE A1 SIZE		SCALE A3 SIZE	
1 / 1.5		1 / 3	
DATE		2019 - 02 - 22	
DRAWING NO.			
MD-09			



PROJECT TITLE

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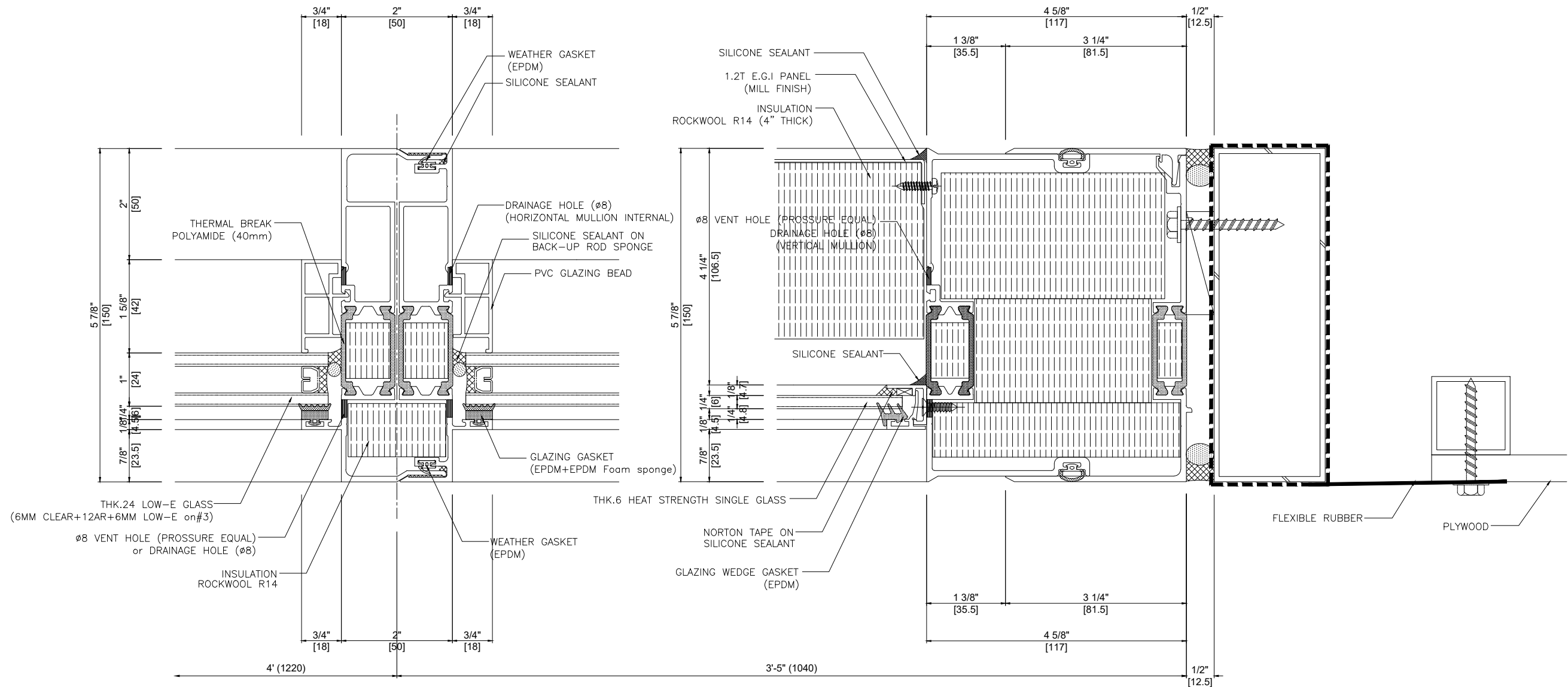
NAME OF DRAWING

SECTION DETAIL

SCALE A1 SIZE	SCALE A3 SIZE
1 / 1	1 / 2

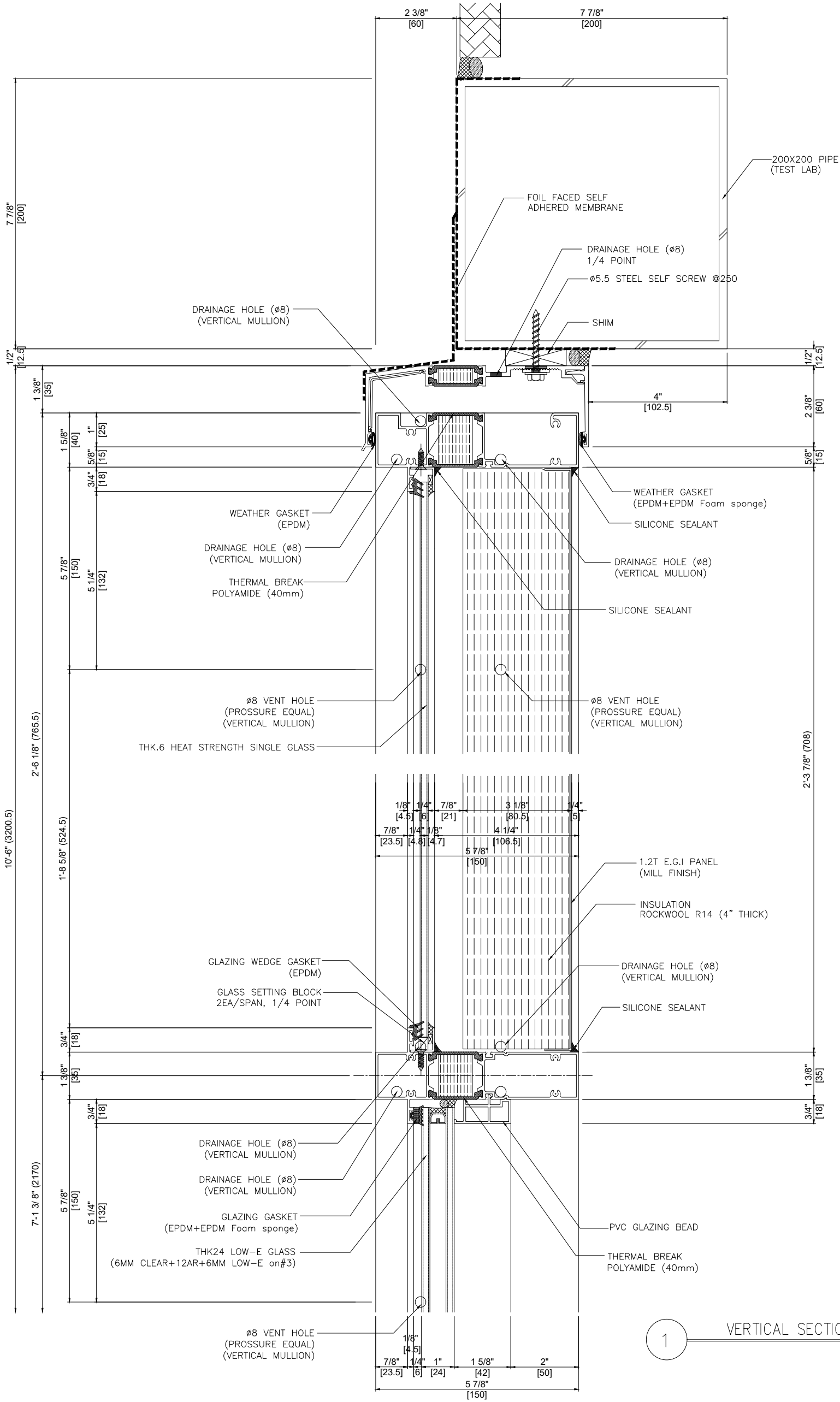
DATE  
2019 - 02 - 22

DRAWING NO.  
MD-11

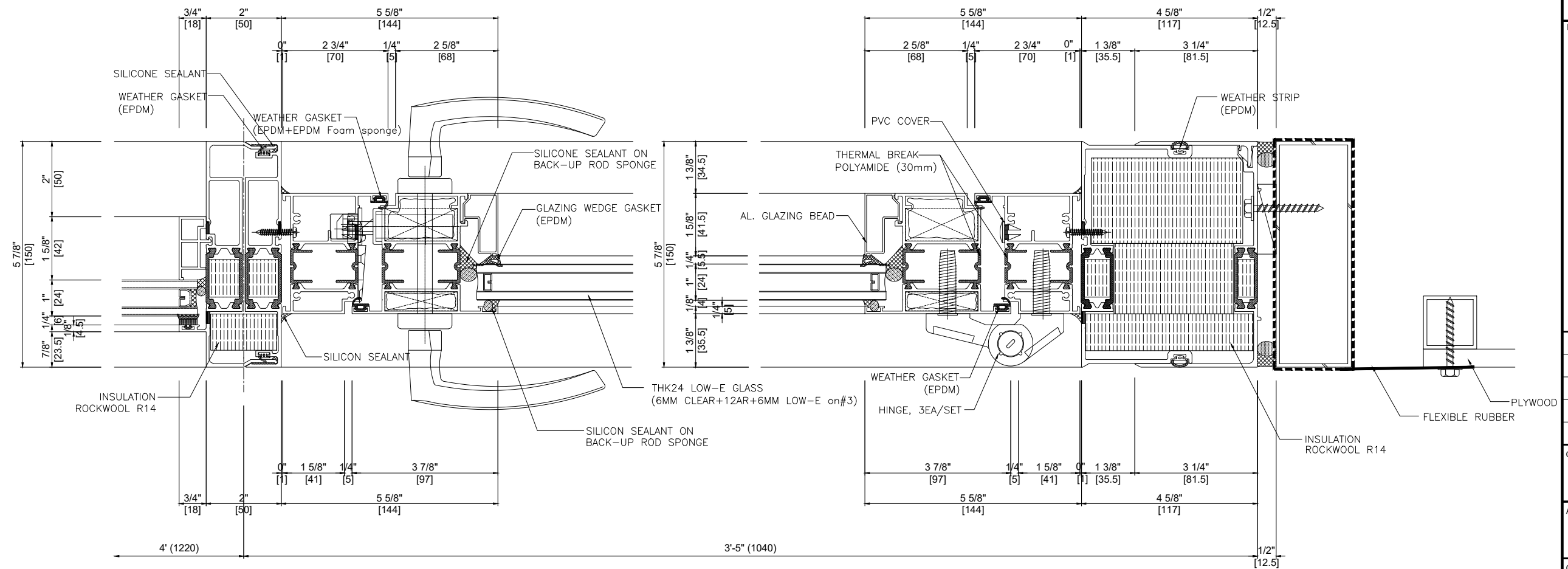



1 HORIZONTAL SECTION

PROJECT TITLE		GRAND VIEW	
DISTRIBUTOR		GRANDVIEW	
EAS Corp.		#370 929 WEST BROADWAY	
VANCOUVER, BC V6Z 1N5		Tel: (604) 603-8828	
MANUFACTURER		* Property Protection Warning * The company name in the drawing and drawings are the property of the company and are not to be used for any other building design, construction, manufacturing related to the building or any other purpose without the written consent of the company.	
NOTE			
KEY PLAN			
NO			
REVISIONS			
OWNER			
ARCHITECT			
CONSULTANT			
DRAWN BY			
CHECKED BY			
APPROVED BY			
NAME OF DRAWING			
SECTION DETAIL			
SCALE A1 SIZE		SCALE A3 SIZE	
1 / 1.5		1 / 3	
DATE		2019 - 02 - 22	
DRAWING NO.		MD-12	



1 VERTICAL SECTION



PROJECT TITLE		
GRAND VIEW		
DISTRIBUTOR		
 <b>GRANDVIEW</b> EAS Corp. #570-999 WEST BROADWAY VANCOUVER, BC V5Z 1K5 Tel: (604) 670-8828		
MANUFACTURER		
* Property Protection Warning * The contents shown in this drawing and drawings are the assets of GRANDVIEW EAS Corporation. For the purposes besides design, estimate, manufacture related to GRANDVIEW EAS Corporation, GRANDVIEW EAS Corporation may file legal action.		
NOTE		
KEY PLAN		
NO	REVISIONS	
OWNER		
ARCHITECT		
CONSULTANT		
DRAWN BY		
CHECKED BY		
APPROVED BY		
NAME OF DRAWING		
SECTION DETAIL		
SCALE A1 SIZE		SCALE A3 SIZE
1 / 1.5		1 / 3
DATE		
2019 - 02 - 22		
DRAWING NO.		
MD-13		

